CIGARETTE SPECIFICATION

MANUFACTURING CENTER
BASIC LIGHTS 100 REGULAR SP - NEW GRAPHICS
BRAND CODE-06270 (STD)(NG)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION
NEW GRAPHICS

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	121	MM H2O				
DILUTION TARGET	:	23.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3500M CK/WHT SGL PPT KC 265M2 12-597-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 72-4228 61-475-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG6271 FILTER: B07033

2054444006

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)
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APPROVED BY: Janice M Bussie

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